

Abstract

A method for operating a rotary tabletting machine the rotor of which has a die-plate, upper rams, and lower rams which interact with the die bores, and has a stationary filling device interacting with the upper side of said die-plate, and wherein the lower rams are located in the die bores when they run along beneath the filling device and said lower rams are adjusted in their positions by means of a filling and/or proportioning cam, wherein said filling and/or proportioning cams is set into vibrations.